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SHIP
7-27



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

HT-500-CWA-010P-05
Job Sheet 177493



Part No: HT-500-CWA-010P-05

Job Qty: 5 ea

Part Name: Control Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/14/18

Job Tracking No:

Due Date: 7/9/18

Created By: Patrick Lussier

Type: SOLD

Description:

Note: DWG HT-500-CWA Rev 10 IPP Rev A 18.04.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Small Fab-3		MU
110	Small Fab	5 pcs	7/9/18	7/9/18	0.00	2.03	Small Fab-4		MU DAS
120	QC	5 pcs	7/9/18	7/9/18	0.00	0.00	QC5		38
130	Packaging	5 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		21 2-80
140	QC21-SA	5 Ea	7/9/18	7/9/18	0.00	0.00	QC21		21 2-80

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 24. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	2.2650 sf (453 ea)	90-Start up Operation	5089.301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	2	97	0

Part Specifications

Specifications could not be found.

Plex 7/11/18 8:01 AM dart.logan.david



Container No: S090811



Part: HT-500-CWA-010P-05

Job No: 177493

Serial No/Batch: S090811

Revision: 10

Inspector:

Exp Date:

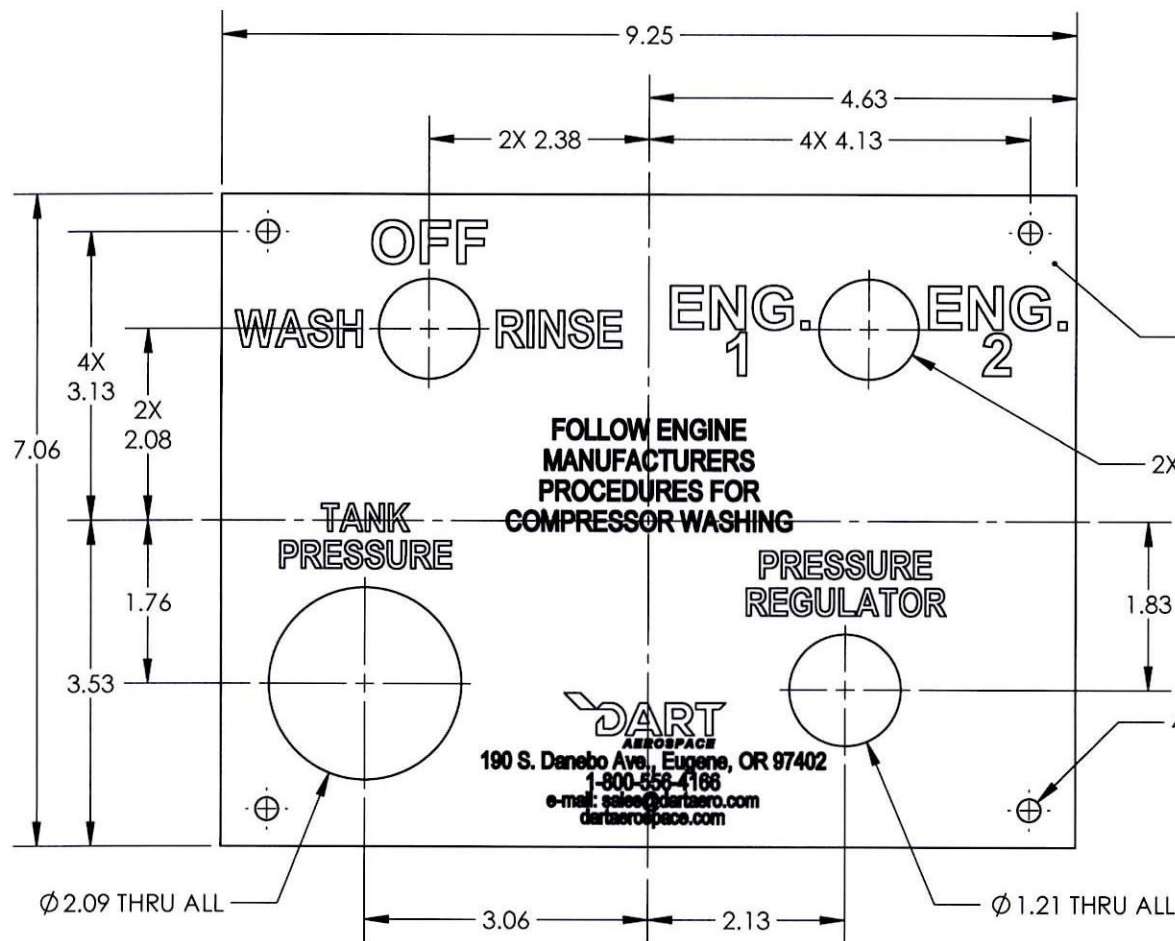
Instructions:

Date: 07/11/18

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REV		ECR	DESCRIPTION	DATE	INITIAL	APPROVED
9	16-0205		-010P-05 DELETED DIM 4X .03 X 45°, CH'D DIM (.061) IS .06, WAS 2X Ø1.08 IS 2X Ø1.08 THRU ALL, WAS Ø2.09 IS Ø2.09 THRU ALL, WAS Ø1.21 IS Ø1.21 THRU ALL, WAS 4X Ø.25 IS 4X Ø.25 THRU ALL, CH'D NOTE WAS TOP IS TEXTURED BLACK WITH WHITE PLASTIC BACKING. ALL LETTERING IS CUT TO THE WHITE PLASTIC. ✓ .02 IS BLACK BACKGROUND WITH WHITE LETTERS, CH'D P/N WAS ROWMARK #822422 IS (MULTI-CRAFT #LM922402), CH'D DWG TO SHEET METAL TOLERANCE.	11/21/2016	RJC	JAG
10	17-0058		-010P-05 CH'D DIMS WAS 2.08 IS 2X 2.08, WAS 3.13 IS 4X 3.13.	5/22/2017	DPD	JAG

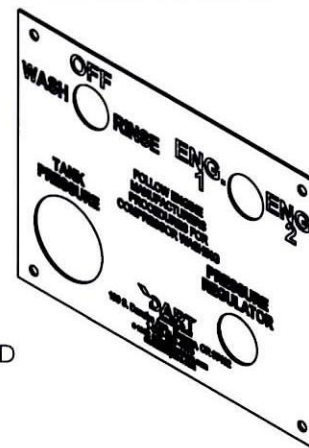


BLACK BACKGROUND WITH WHITE LETTERS

2X Ø 1.08 THRU ALL

4X Ø .25 THRU ALL

NOTE:
USE PDF PROFILE.



(-010P-05)

CONTROL PANEL

DART AEROSPACE	
TITLE ENGINE WASH UNIT	
DWG NO. HT-500-CWA-010P-05	REV 10
MATERIAL PLASTIC	
TREAT FINISH	
SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ±1° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
DRAWN BY: NELSON	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 6/30/2014
SHEET 24 OF 32	